GOOD REASONS FOR

PHOENIX GO SERIES
GAS FUSION MACHINE
A NEW ERA IN GAS FUSION TECHNOLOGY

Advances in our R&D program have allowed us to bring to market this new Phoenix machine that uses gas only, without the need for oxygen and compressed air. You can now experience all of the great features of our Phoenix fusion machine, in a compact and more economical format.

**Flexibility**
Phoenix Go Line is designed for the preparation of fused glass disks (XRF) and solutions (ICP). It’s also used for fusions with carbonates or peroxides.

**Applications for a Wide Range of Industry:**
- Iron Ore & Steel Manufacturers
- Bauxite – Alumina & Aluminium
- Mineral Sands including Rutile, Ilmenite, Zircon
- Glass & Ceramics
- Cement
- Industrial minerals – Lime, Limestone, Dolomite, Magnesite and Magnesia
- Geological materials such as Aluminosilicates
- Base Metal (Pb, Zn, Cu, Ni) including Sulphides, Sinters, Silicate, Slags, Mattes
- Ferro Alloys

**Programmable Fusion Parameters**
- Preheating temperature and duration
- Main heating temperature and duration
- Temperature ramping and set points
- Swirling duration, speed and frequency – multiple speeds in one cycle
- Pouring angle and speed
- Multiple stage cooling
- “Fusion complete” alarm
- XRF or ICP Mode

**ICP mode:**
- Preheat and Slow Swirl
- Main Melt (Melt temperature can range between (450–1100 °C)
- Multiple heat stages
- Cooling with slow swirl
- 7 minute typical fusion time

**Simplicity at its Best**
This machine will allow you to plug, play and Phoenix GO. It requires Gas Only to reach the super high temperatures required for even difficult sample fusions. (Patent Pending gas burner design). The design is extremely robust, as is the case with all Phoenix fusion machines. The perfect flame of a Phoenix is unrivalled and will give your laboratory complete control over the fusion process.

**Safe Operation**
The gas burners and all high temperature items are enclosed behind a glass door. All external surfaces are safe to touch. Burner safety includes fan detection, airflow detection, flame detection on every burner (via thermocouple), standard pilot safety, plus double redundancy on the valve train.
Established Reliability
The Phoenix Go Line takes all of the great features established by Phoenix fusion machines through millions of hours of operation across the world. If you have ever owned a Phoenix machine before, you will know how low the cost of ownership is and how easy they are to maintain. Just ask us about one of the many customer reference points where a Phoenix has been operating for over 20 years!

Advanced User Interface
The Phoenix Go Line user interface has the look and feel of a modern laboratory instrument. This simple touch screen interface is easy to use and allows the programming of recipes, visual tracking of the status of the machine and easy access to higher functionality and service.
Flux
We are the world’s pre-eminent manufacturer of flux. We can provide standard borate fluxes or custom solutions to meet your specific needs.

Labware
We manufacture labware for all our fusion instruments in house. We can also provide a remake service for the transfer from other labware designs.

Weighing
The XrWeigh allows the rapid and accurate measurement of flux. Increasing laboratory throughput and process repeatability.

ONGOING SUPPORT

The purchase of an XRF Scientific fusion machine is the beginning of a relationship where we provide access to a range of support and technical services to meet your fusion needs.

Whether you are new to fusion or an experienced user we have a range of services to increase the productivity and throughput of your application.

- Advice on appropriate selection of flux and standards
- Organization of platinum remake processes
- Technical advice on difficult fusion issues
- On-site support and preventative maintenance programs

Please see our website for details of our representatives in your area: www.xrfscientific.com

THE COMPLETE SOLUTION

PHOENIX GO S
Single Station
## TECHNICAL SPECIFICATIONS

### XRF, ICP AND ALKALI FUSIONS

<table>
<thead>
<tr>
<th>Technical Specification</th>
<th>4 place</th>
<th>1 place</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction</td>
<td>External aluminium case</td>
<td>Cool touch glass viewing window</td>
</tr>
<tr>
<td>Door</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size (H x W x D)</td>
<td>530 x 763 x 598.2mm</td>
<td>540 x 480 x 475mm</td>
</tr>
<tr>
<td>Weight</td>
<td>75kg</td>
<td>50kg</td>
</tr>
<tr>
<td>User interface</td>
<td></td>
<td></td>
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<tr>
<td>Programmable recipes</td>
<td>Up to 100 user-defined recipes with naming flexibility</td>
<td></td>
</tr>
<tr>
<td>Maximum temperature</td>
<td></td>
<td>1100+ °C (typical process temperature)</td>
</tr>
<tr>
<td>Burner</td>
<td>Gas-only fan-forced burner – 4-positions</td>
<td>Gas-only fan-forced burner – 1-position</td>
</tr>
<tr>
<td>Temperature measurement</td>
<td></td>
<td>Thermocouple near flame (indicative)</td>
</tr>
<tr>
<td>Power requirement</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maximum energy consumption</td>
<td></td>
<td>19.2 MJ/HR per burner</td>
</tr>
<tr>
<td>Maximum gas flow*</td>
<td></td>
<td>LPG 27.5NI/min – All burners operating</td>
</tr>
<tr>
<td>Cradle / mould holders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crucible</td>
<td></td>
<td>Inconel, hastalloy or palladium</td>
</tr>
<tr>
<td>Mould</td>
<td></td>
<td></td>
</tr>
<tr>
<td>32/40mm, 40–100g</td>
<td></td>
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</tr>
<tr>
<td>Throughput</td>
<td></td>
<td></td>
</tr>
<tr>
<td>20 beads per hour</td>
<td></td>
<td>5 beads per hour</td>
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<tr>
<td>Safety</td>
<td></td>
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<tr>
<td>Emergency stop button</td>
<td></td>
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<tr>
<td>Active burner monitoring</td>
<td></td>
<td></td>
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<tr>
<td>Cold-to-cold operation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Noise</td>
<td></td>
<td>&lt;70db</td>
</tr>
</tbody>
</table>

* regarding gas consumption

We reserve the right to change the design or specification of our products without notice. Some of the information contained in this brochure is general in nature and customers should check that it is applicable to their individual circumstances.